AMENDMENTS TO THE CLAIMS

1. (**Currently amended**) A one-part ~~liquid~~ concentrated color developer replenisher solution ~~composition~~, which comprises a 4(N-ethyl-N-2-hydroxyethyl)-2-methylphenylenediamine-containing developer, and a ~~sufficient amount of a hydroxylamine antioxidant to extend the~~ shelf-life extending amount of ~~said composition comprising~~ at least N,N-bis(2-sulfoethyl) hydroxylamine or a salt thereof, said ~~composition~~ concentrated solution further characterized by satisfactory developer performance, and a liquid monophase or liquid multiphase concentrate.

2. (**Currently amended**) The one-part ~~liquid~~ concentrate color developer replenisher ~~composition~~ solution of claim 1 wherein the hydroxylamine ~~antioxidant~~ is a disodium salt of N,N-bis(2-sulfoethyl)hydroxylamine.

3. (**Currently amended**) The one-part ~~liquid~~ concentrate color developer replenisher ~~composition~~ solution of claim 1 wherein the hydroxylamine ~~antioxidant~~ comprises at least a salt of the N,N-bis(2-sulfoethyl)hydroxylamine in combination with at least one other hydroxylamine antioxidant.

4. (**Currently amended**) The one-part ~~liquid~~ concentrate color developer replenisher ~~composition~~ solution of claim 3, wherein the one other hydroxylamine antioxidant is diethylhydroxylamine or a salt thereof.

5. (**Currently amended**) A one-part ~~liquid~~ concentrated color developer replenisher solution ~~composition~~, which comprises a 4(N-ethyl-N-2-hydroxyethyl)-2-methyl-phenylenediamine-containing developer, a shelf-life extending amount of a hydroxylamine

antioxidant comprising at least N,N-bis(2-sulfoethyl) hydroxylamine or a salt thereof; a buffer for maintaining the pH of the ~~composition~~ solution in a range from about 10 to about 12, and a photographically acceptable solvent system, said ~~composition~~ solution further characterized by satisfactory developer performance, and a liquid monophase or liquid multiphase concentrate.

6.(**Currently amended**) The one-part liquid concentrated color developer replenisher ~~composition~~ solution of Claim 5 which is a monophase concentrate.

7.(**Currently amended**) The one-part liquid concentrated color developer replenisher ~~composition~~ solution of Claim 5 which is a multiphase concentrate.

8.(**Currently amended**) The one-part liquid concentrated color developer replenisher ~~composition~~ solution of Claim 6 wherein the monophase concentrate comprises a polyhydric alcohol.

9.(**Currently amended**)The one-part liquid concentrated color developer replenisher ~~composition~~ solution of Claim 7 wherein the multiphase concentrate comprises an upper caprolactam-containing phase comprising the 4(N-ethyl-N-2-hydroxyethyl)-2-methylphenylene-diamine-containing developer and the N,N-bis(2-sulfoethyl) hydroxylamine antioxidant or salt thereof, and a lower aqueous phase comprises the buffer.

10.(**Currently amended**) The one-part liquid concentrated color developer replenisher ~~composition~~ solution of Claim 9 wherein the caprolactam-containing multiphase concentrate comprises a third phase in the form of a solid precipitate comprising a salt.

11. (**Currently amended**) The one-part liquid concentrated color developer replenisher ~~composition~~ solution of Claim 5 which is a diphase concentrate comprising a polyhydric alcohol-containing liquid phase and a solid phase comprising a salt.

12. (**Currently amended**) A method for preparing a stabilized one-part liquid concentrated color developer replenisher solution ~~composition~~, which comprises the steps of:

(i) dissolving a 4(N-ethyl-N-2-hydroxyethyl)-2-methyl-phenylenediamine-containing developer in an alkaline solution comprising a base, and an antioxidant comprising at least N,N-bis(2-sulfoethyl)hydroxylamine or a salt thereof;

(ii) introducing a photographically compatible organic solvent, and

(iii) introducing a buffering agent to maintain the pH of the solution in a range from about 10 to about 12, said ~~composition~~ solution further characterized by satisfactory developer performance.

13. (**Original**) The method of Claim 12 wherein the photographically compatible organic solvent is a polyhydric alcohol, and the one-part liquid concentrated developer replenisher composition is a monophase concentrate, said method including the step of removing a salt precipitate.

14. (**Original**) The method of Claim 12 wherein the photographically compatible organic solvent is a polyhydric alcohol, and the developer concentrate is a diphase system comprising a liquid phase and a solid phase comprising a salt.

15. (**Original**) The method of Claim 12 wherein the photographically compatible organic solvent is a caprolactam which forms a diphase

system comprising an upper caprolactam-containing solvent and a lower aqueous phase, said method including the step of removing a salt.

16. (**Currently amended**) The one-part liquid concentrate color developer replenisher ~~composition~~ solution of Claim 1 wherein the developer is a member selected from the group consisting of 4(N-ethyl-N-2-hydroxyethyl)-2-methylphenylenediamine free base, a salt of 4(N-ethyl-N-2-hydroxyethyl)-2-methylphenylenediamine and mixtures thereof.

17. (**Currently amended**) The one-part liquid concentrate color developer replenisher ~~composition~~ solution of Claim 1 wherein the composition is a monophase concentrate.

18. (**Currently amended**) The one-part liquid concentrate color developer replenisher ~~composition~~ solution of Claim 1 wherein the ~~composition~~ solution is a multiphase concentrate.

19. (**Currently amended**) The one-part liquid concentrate color developer replenisher ~~composition~~ solution of Claim 5 wherein the developer is a member selected from the group consisting of 4(N-ethyl-N-2-hydroxyethyl)-2-methylphenylenediamine free base, a salt of 4(N-ethyl-N-2-hydroxyethyl)-2-methylphenylenediamine and mixtures thereof.